

WELDING CERTIFICATE

1090-2.84930861.TÜVRhPI-2017.001

in accordance with EN 1090-1 2009+A1 2011, table B.1 for execution of structural steel components EN 1090-2 2008+A1 2011

Manufacturer	Akvahelp Metal spol. s r.o. Oldrichovice, 789 739-61 Trinec Czech Republic
Manufacturing plant <small>Production facility of the manufacturer</small>	Akvahelp Metal spol. s r.o. Oldrichovice, 789 739-61 Trinec Czech Republic
Technical specification	EN 1090-2:2008+A1:2011
Execution class(es)	EXC3 according to EN 1090-2
Welding Process(es) <small>(Reference no acc To EN ISO 4063)</small>	141 - TIG gas tungsten arc welding
Material group	8 according to CEN ISO/TR 15608
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Begin of validity	11.08.2017
Period of validity	10.08.2019
Place and date of issue	Zabrze, 11.09.2017



Certificate number: 1090-2.84930861.TÜVRhPI-2017.001

General terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't have to be in conflict with this certificate.
3. Certification Body reserves the right to conduct a special inspection on short-term notice in the case of information on irregularities and any reasonable doubts as to compliance by the manufacturer for a fee.
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the Certification Body:
 - a). New production or significant changes to essential manufacturing facilities;
 - b). Change of the welding coordinator;
 - c). Inception of new welding processes, new base materials are related WPQRs;
 - d). New essential manufacturing facilities.

In the above-mentioned cases, the special inspection will be carried out by Certification Body.

6. During the 3 months of ending the certificate's validity the manufacturer may apply to the Certification Body to conduct a surveillance inspection.
7. The certificate was issued on the basis of the certification program "CPR FPC PN-EN 1090-1" available on the www.tuv.pl/zalaczniki